

Directions

- Remove Existing Screws Remove Hinge
- Create Pilot Holes using an 17/64" drill bit using the existing holes
- Drill no more than 1/8" down into the board.
- Make sure the insert sits level inside the new pilot hole. It will be a tight fit and that is what you want.
- Screw the insert so that it sits completely flush with the mounting board. Make sure you apply even pressure to
- the insert as you screw past the top of the mounting board.
- Once all of the inserts are set in placed and screwed in place.
- Place the hinge back making sure the holes line up. If they don't, turn the hinge around, and it should lineup with the holes.

Reminders

Remove the screws and hinge, Drill a Pilot hole. Only drill enough material so that the insert has material to bite into. The insert is self tapping so the pilot hole should only be deep enough to start the threaded insert.

When screwing the threaded Insert Into the board make sure insert is flush and straight with the top of the mounting board or the hinge will not lay flat.

There is a tool available for screwing the insert in but our method is free. Take one of the screws and screw it into the insert Use a flathead screwdriver to screw the threaded inserts into the board. Make sure you apply even pressure so the insert is straight and doesn't go in at an angle.

